



Ventas, Inc. 111 S. Wacker Drive, Suite 4800 Chicago, Illinois 60606 (877) 4-VENTAS www.ventasreit.com

Contacts: David J. Smith
(877) 4-VENTAS

**VENTAS TO PRESENT AT THE BANK OF AMERICA MERRILL LYNCH
2009 CREDIT CONFERENCE**

CHICAGO, IL (November 24, 2009) – Ventas, Inc. (NYSE: VTR) (“Ventas” or the “Company”) announced today that management will make a presentation regarding the Company at the Bank of America Merrill Lynch 2009 Credit Conference in New York on Wednesday, December 2, 2009, at 4:40 p.m. Eastern Time.

The presentation will be audio-webcast and may be accessed through the Company’s website at www.ventasreit.com. Any written materials accompanying the presentation will also be available on the Company’s website at the time of the presentation. The webcast and any written materials accompanying the presentation will be archived at www.ventasreit.com for a limited period following the event.

Ventas, Inc., an S&P 500 company, is a leading healthcare real estate investment trust. Its diverse portfolio of properties located in 43 states and two Canadian provinces includes seniors housing communities, skilled nursing facilities, hospitals, medical office buildings and other properties. More information about Ventas can be found on its website at www.ventasreit.com.